

USING FBs FOR CONVEYOR assignment changes / PLC_1 [CPU 1214C DC/DC/DC] / Program blocks

Block_2 [FB1]

Block_2 Properties

General

Name	Block_2	Number	1	Type	FB	Language	FBD
Numbering	Automatic						

Information

Title		Author		Comment		Family	
Version	0.1	User-defined ID					

Block_2

Name	Data type	Default value	Retain	Accessible from HMI/OPC UA	Writ-able from HMI/OPC UA	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
▼ Input									
it is small	Bool	false	Non-retain	True	True	True	False		
it is medium	Bool	false	Non-retain	True	True	True	False		
it is large	Bool	false	Non-retain	True	True	True	False		
▼ Output									
fire cylinder 1	Bool	false	Non-retain	True	True	True	False		
fire cylinder 2	Bool	false	Non-retain	True	True	True	False		
fire cyliner 3	Bool	false	Non-retain	True	True	True	False		
InOut									
Static									
Temp									
Constant									

Network 1:

SAMIH ALTIGANY

